

**Date of valid edition**

2022-03-14

**No./Revision:****4017-26****Date of first issue:**

1999-11-23

**Name and address of certificate holder****Uponor Infra Oy**  
**P.O. Box 21**  
**FI-15561 NASTOLA**

Conformity marks covered by the certificate:

**Marks regarding products in contact with drinking water:****Information regarding the certificate holder/manufacturer**

<b>Contact person</b> Jaana Hallikas	<b>Telephone</b> +358 20 129 211	
	<b>E-mail</b> jaana.hallikas@uponor.com	
<b>Manufacturer</b>	<b>Place of manufacture</b> Vaasa, Finland	

**Product covered by the certificate**

<b>Type of product</b>	<b>Standard/Normative document</b>	<b>Specific rules</b>
Plastic piping systems for water supply, and for drainage and sewerage under pressure. Polyethylene (PE).	EN 12201-1	SBC 12201
<b>Specification of product</b> PE pressure pipes for water and for drainage and sewer supply according to Annex 1. Approved raw materials according to Annex 2 (confidential). Inspection of place of manufacture: VTT/RTE1327/05		

The certificate holder above is hereby given permission to use the INSTA-CERT mark on or in connection with products, which fulfil the requirements of the standard or the normative document specified above (what is said in this document about INSTA-CERT mark will also be valid for marks defined in relevant SBC). The certificate is valid on the condition that the certificate holder complies with "General rules for certification by partners of INSTA-CERT" (GRC) and the specific rules applying to certification of products of the type mentioned. The certificate holder is obliged to indemnify INSTA-CERT partners of any claim for damages or any other expenses to which partners may become liable as a result of injuries caused by a product manufactured or sold by the certificate holder. This also applies to defective or faulty products.

Unless terminated, the certificate will be automatically extended for one year at a time. The certificate will be re-issued with a new "date of valid edition" only if the content and/or conditions of the certificate have been changed. Termination may take place to the end of a year subject to three months' notice on the part of the certificate holder and the certification body. Information of valid certificates is available on INSTA-CERT homepage, [www.insta-cert.net](http://www.insta-cert.net).

The certificate is not transferable.

**MEMBER OF INSTA-CERT:**  
INSPECTA CERTIFIJOINTI OY

Maija Vanttaja, Managing Director

Certificate No. **4017-26**

Date 2022-03-14

**Certificate holder**

Uponor Infra Oy  
P.O. Box 21  
FI-15561 NASTOLA

**PIPES**

Trade name	Pipe series				
	SDR 9	SDR 11	SDR13,6	SDR 17	SDR 26
<b>Uponor pressure pipes PE 80</b> black, blue and black with blue or brown stripes	Size groups 1 - 3 Dimensions, mm 16 - 500	Size groups 1 - 3 Dimensions, mm 20 - 630	Size groups 1 - 4 Dimensions, mm 25 - 800	Size groups 1 - 4 Dimensions, mm 32 - 1000	Size groups 1 - 4 Dimensions, mm 50 - 1200
<b>Uponor pressure pipes PE 100</b> black, blue and black with blue or brown stripes		Size groups 1 - 4 Dimensions, mm 20 - 1000	Size groups 1 - 4 Dimensions, mm 25 - 1600	Size groups 1 - 4 Dimensions, mm 32 - 1600	Size groups 2 - 4 Dimensions, mm 75 - 1600
<b>PE 100 Profuse pipes</b> (Profuse and Profuse RC) Blue-black and reddish brown-black Joints: butt fusion and electrofusion		Size groups 1 - 3 Dimensions, mm 20 - 630	Size groups 1 - 4 Dimensions, mm 25 - 1600	Size groups 1 - 3 Dimensions, mm 32 - 630	Size groups 2 - 3 Dimensions, mm 75 - 630
Designation of production place	(6)				

Date of valid edition

2021-10-11

No./Revision:

4098-11

Date of first issue:

2016-06-21

Name and address of certificate holder

Uponor Infra Oy  
P.O. Box 21  
FI-15561 NASTOLA

Conformity marks covered by the certificate:



Marks regarding products in contact with drinking water:



Information regarding the certificate holder/manufacturer

Contact person  Jaana Hallikas	Telephone +358 20 129 211	
	E-mail jaana.hallikas@uponor.com	
Manufacturer	Place of manufacture  Nastola	

Product covered by the certificate

Type of product Plastic piping systems for water supply, and for drainage and sewerage under pressure. Polyethylene (PE).	Standard/Normative document EN 12201-1	Specific rules SBC 12201
Specification of product  PE pressure pipes for water and for drainage and sewer supply according to Annex 1. Approved raw materials according to Annex 2 (confidential). Inspection of place of manufacture: SP 6F012568-1		

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The certificate is not transferable.

MEMBER OF INSTA-CERT:  
INSPECTA SERTIFIJOINTI OY

Maija Vanttaja, Managing Director

Certificate No. **4098-11**

Date 2021-10-11

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**Certificate holder**

Uponor Infra Oy  
P.O. Box 21  
FI-15561 NASTOLA

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**PIPES**

Trade name UPONOR PRESSURE PIPES PE 80  
Colour black, blue and black with blue or brown stripes

PE designation PE 80

Standard dimension ratio SDR 9  
Dimensions, mm 16-500  
- size groups 1 – 3

Standard dimension ratio SDR 11  
Dimensions, mm 20-630  
- size groups 1 – 3

Standard dimension ratio SDR 13,6  
Dimensions, mm 25-800  
- size groups 1 – 4

Standard dimension ratio SDR 17  
Dimensions, mm 32-1000  
- size groups 1 – 4

Standard dimension ratio SDR 26  
Dimensions, mm 50-1200  
- size groups 1 – 4

Trade name UPONOR PRESSURE PIPES PE 100  
Colour black, blue and black with blue or brown stripes

PE designation PE 100

Standard dimension ratio SDR 11  
Dimensions, mm 20-630  
- size groups 1 – 3

Standard dimension ratio SDR 13,6  
Dimensions, mm 25-630  
- size groups 1 – 3

Standard dimension ratio SDR 17  
Dimensions, mm 32-1000  
- size groups 1 – 4

Standard dimension ratio SDR 26  
Dimensions, mm 50-1600  
- size groups 1 – 4

Certificate No. **4098-11**

Date 2021-10-11

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**Certificate holder**

Uponor Infra Oy  
P.O. Box 21  
FI-15561 NASTOLA

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Trade name	PE 100 Profuse pipes (Profuse and Profuse RC)
Joint	butt fusion and electrofusion joints
PE designation	PE 100
Colour	blue-black and reddish brown-black
Standard dimension ratio	SDR 11
Dimensions, mm	20-630
- size groups 1-3	
Standard dimension ratio	SDR 13,6
Dimensions, mm	25-630
- size groups 1 – 3	
Standard dimension ratio	SDR 17
Dimensions, mm	32-630
- size groups 1-3	
Standard dimension ratio	SDR 26
Dimensions, mm	50-630
- size groups 1-3	
Designation of production place	(1)

Date of valid edition

2022-03-13

No./Revision:

4019-42

Date of first issue:

2004-11-29

Name and address of certificate holder

Uponor Infra Oy  
P.O. Box 21  
FI-15561 NASTOLA

Conformity marks covered by the certificate:



Marks regarding products in contact with drinking water:



Information regarding the certificate holder/manufacturer

Contact person Jaana Hallikas	Telephone +358 20 129 211	
	E-mail jaana.hallikas@uponor.com	
Manufacturer	Place of manufacture Fristad, Sweden	

Product covered by the certificate

Type of product	Standard/Normative document	Specific rules
Plastic piping systems for water supply, and for drainage and sewerage under pressure. <del>Polyethylene (PE).</del>	EN 12201-1	SBC 12201
Specification of product PE pressure pipes for water and for drainage and sewer supply according to annex 1. Approved raw materials according to annex 2 (confidential). Inspection of place of manufacture: SP F319916		

The certificate holder above is hereby given permission to use the INSTA-CERT mark on or in connection with products, which fulfil the requirements of the standard or the normative document specified above (what is said in this document about INSTA-CERT mark will also be valid for marks defined in relevant SBC). The certificate is valid on the condition that the certificate holder complies with "General rules for certification by partners of INSTA-CERT" (GRC) and the specific rules applying to certification of products of the type mentioned. The certificate holder is obliged to indemnify INSTA-CERT partners of any claim for damages or any other expenses to which partners may become liable as a result of injuries caused by a product manufactured or sold by the certificate holder. This also applies to defective or faulty products.

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The certificate is not transferable.

MEMBER OF INSTA-CERT:  
INSPECTA SERTIFIJOINTI OY

Maija Vanttaja, Managing Director

Certificate No. **4019-42**

Date 2022-03-13

**Certificate holder**

Uponor Infra Oy  
P.O. Box 21  
FI-15561 NASTOLA

## PE PRESSURE PIPES FOR WATER AND FOR DRAINAGE AND SEWER SUPPLY

Trade name	Pipe series		
	SDR 11	SDR 17	SDR 26
Uponor pressure system PE Joints: butt fusion and electrofusion			
<b>PE 80</b> - Black and black with blue or brown stripes	Size groups 1 - 3 Dimensions, mm 20 - 315	Size groups 1 - 3 Dimensions, mm 32 - 500	
<b>PE 80 Coextruded</b> - Blue - black inner surface	Size groups 1 - 2 Dimensions, mm 20 - 225	Size groups 1 - 2 Dimensions, mm 32 - 225	
<b>PE 100</b> - Black and black with blue or brown stripes	Size groups 1 - 3 Dimensions, mm 20 - 630	Size groups 1 - 3 Dimensions, mm 32 - 630	Size groups 1 - 3 Dimensions, mm 50 - 630
<b>PE 100 Profuse -pipes</b> (Profuse and Profuse RC) - Blue-black and reddish brown-black	Size groups 1 - 3 Dimensions, mm 20 - 630	Size groups 1 - 3 Dimensions, mm 32 - 630	Size groups 1 - 3 Dimensions, mm 50 - 630
Designation of production place	(5)		

**Date of valid edition** 26-04-2022 **No.** 2003  
**Date of first issue** 16-06-2005

**Name and address of certificate holder**

Uponor Infra Oy  
 Kouvolantie 365, PO Box 21  
 15561 Nastola  
 Finland

Conformity marks covered by the certificate



Marks regarding products in contact with drinking water



**Information regarding the certificate holder/manufacturer**

<b>Contact person</b> Jaana Hallikas	<b>Telephone</b> +358 20 129 211
	<b>Email</b> jaana.hallikas@uponor.com
<b>Manufacturer</b> Uponor Infra A/S	<b>Place of manufacture</b> Lollandsvej 35 5500 Middelfart DDenmark Contact person: Finn Pedersen

**Product covered by the certificate**

<b>Type of product</b> Plastics piping systems for water supply and for drainage and sewerage under pressure – Polyethylene (PE)	<b>Standard Normative document</b> EN 12201-2	<b>Specific rules</b> INSTA-CERT SBC EN 12201
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**Specification of product**

Type	Size group	SDR	Approval mark
PE 100 pipes, black and black with blue stripes	1, 2, 3, 4 <sup>a</sup>	26, 21, 17, 13.6, 11, 9	
PE 100 Profuse pipes, blue with grey stripes (Profuse and Profuse RC, peelable layer pipes)	1, 2, 3, 4 <sup>a</sup>	26, 21, 17, 13.6, 11, 9	
PE 100 pipes, black and black with brown stripes	1, 2, 3, 4 <sup>a</sup>	26, 21, 17, 13.6, 11, 9	
PE 100 Profuse pipes, brown with grey stripes (Profuse and Profuse RC, peelable layer pipes)	1, 2, 3, 4 <sup>a</sup>	26, 21, 17, 13.6, 11, 9	

Size group 1: 16-63 mm. Size group 2: 75-225 mm. Size group 3: 250-630 mm. Size group 4: 710-1600 mm.  
 Approved raw materials are specified in Annex 1 which is confidential.  
<sup>a</sup> Size group 4 in SDR 26, 21, 17 and 11 only.

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**MEMBER OF INSTA-CERT**  
 DANCERT A/S

Jørgen Baadsgaard-Jensen  
 CEO



Date of valid edition: 2017-08-17  
 No./Revision: 4103-01  
 Date of first issue: 2017-05-16

Name and address of certificate holder

Conformity marks covered by the certificate

Uponor Infra Oy  
 PL 21  
 15561 NASTOLA



Marks regarding products in contact with drinking water

Information regarding the certificate holder/manufacturer



Contact person Jaana Hallikas	Telephone +358 20 129 211	Telefax +358 20 129 210
	E-mail jaana.hallikas@uponor.com	
Manufacturer	Place of manufacture Kleszczów, Poland	

Product covered by the certificate

Type of product Plastic piping systems for water supply, and for drainage and sewerage under pressure. Polyethylene (PE).	Standard Normative document EN 12201-1	Specific rules SBC 12201
Specification of product PE pressure pipes for water and for drainage and sewer supply according to Annex 1. Approved raw materials according to Annex 2 (confidential). Inspection of place of manufacture: VTT-Q-00165-06-17		

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**MEMBER OF INSTA-CERT:**  
 INSPECTA SERTIFIJOINTI OY

Mikko Törmänen, Managing Director

Certificate No.

**4103-01**

Date

2017-08-17

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**Certificate holder**

Uponor Infra Oy  
PL 21  
15561 NASTOLA

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## PIPES:

Product name	Uponor pressure pipes PE 100
Colour	black, black with blue or brown stripes
PE designation	PE 100
Standard dimension ratio	SDR 17
Dimensions, mm - size groups 2 and 3	75 - 630
Joint	butt fusion and electrofusion joints
Designation of production place	(9)