

GENERAL CONDITIONS OF WORK OF THE SERVICING GROUP OF

UPONOR INFRA Sp. z o.o.

Butt welding

1. The Client shall appoint a person responsible for contact with the servicing group at the building site and will ensure the presence of that person at the place of installation during the performance of the works.
The Client shall ensure the free of charge access and supply of electrical energy to the working place of the machine (power generator or electrical wire terminated with electrical socket).
Requirements: 230V 4 kW to 54 kW 380 V - depending on the type of welding machine
welding machine KWH 250 - 4 kW; welding machine KWH 500 - 8 kW; 5 conductors x 4,5 mm² each
welding machine KWH 630 - 15 kW; 5 conductors x 4,5 mm² each
welding machine WHA 800 - 20 kW; 5 conductors x 6 mm² each
welding machine WHA 1200 - 25 kW; 5 conductors x 6 mm² each.
welding machine PT 1200 – 27 kW; 5 conductors x 6 mm² each
welding machine WHA 1600 – 40 kW 5 conductors x 16mm² each
welding machine PT 1600 – 54 kW 5 conductors x 16mm² each
2. The Client shall provide free of charge additional equipment necessary for the execution of correct connection, specifically:
 - a) cranes enabling the free movement of the sections of connected pipelines,
 - b) webbings and other lifting slings adapted to the transported elements in terms of the resistance and length,
 - c) a tent and air heaters in the case of making the connections in minus temperatures during winter,
 - d) the rolls enabling the sliding of the pipes.
3. The Client is responsible for the works associated with the movement and correct placement of the pipes, prefabricated elements and welding machines necessary for the performance of the servicing task.
4. The Client is responsible for the drying of the excavation and its protection against collapse of the side walls at the place of performance of the works before the planned arrival of the servicing group and during the works.
5. The Client undertakes to appropriately prepare and protect the earth excavations according to the rules of occupational health and safety for the purpose of safe execution of the works during the laying and installation of the pipes, wells etc.
In the case of occurrence of a work accident because of the construction of the excavation contrary to the occupational health and safety regulations or incorrect protection of the excavation, the Client will be liable for such incident.
6. The Client acknowledges that Uponor Infra Sp. z o. o. is responsible for the quality of the connections made exclusively by that company, i.e. when the employee of Uponor Infra Sp. z o. o. is the operator of the machine and when both connected materials are manufactured by Uponor Infra Sp. z o. o. and not by third parties.

The failure to meet the aforementioned conditions will prevent the execution of the service by the servicing group and will result in charging the Client with the costs of the arrival and shutdown.

The Client.....
(name of the Company)

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date

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Signature of responsible person
or building site manager